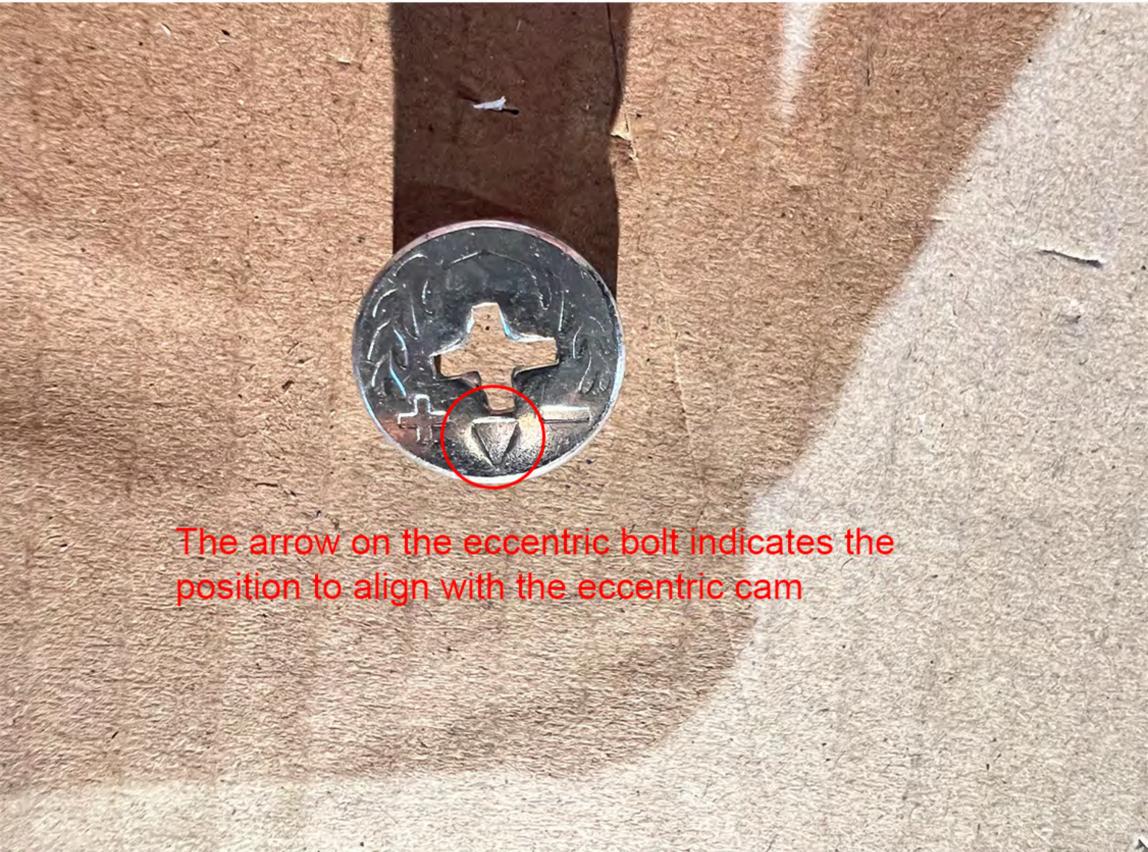


SOCE051-120/140CM Installation Instruction



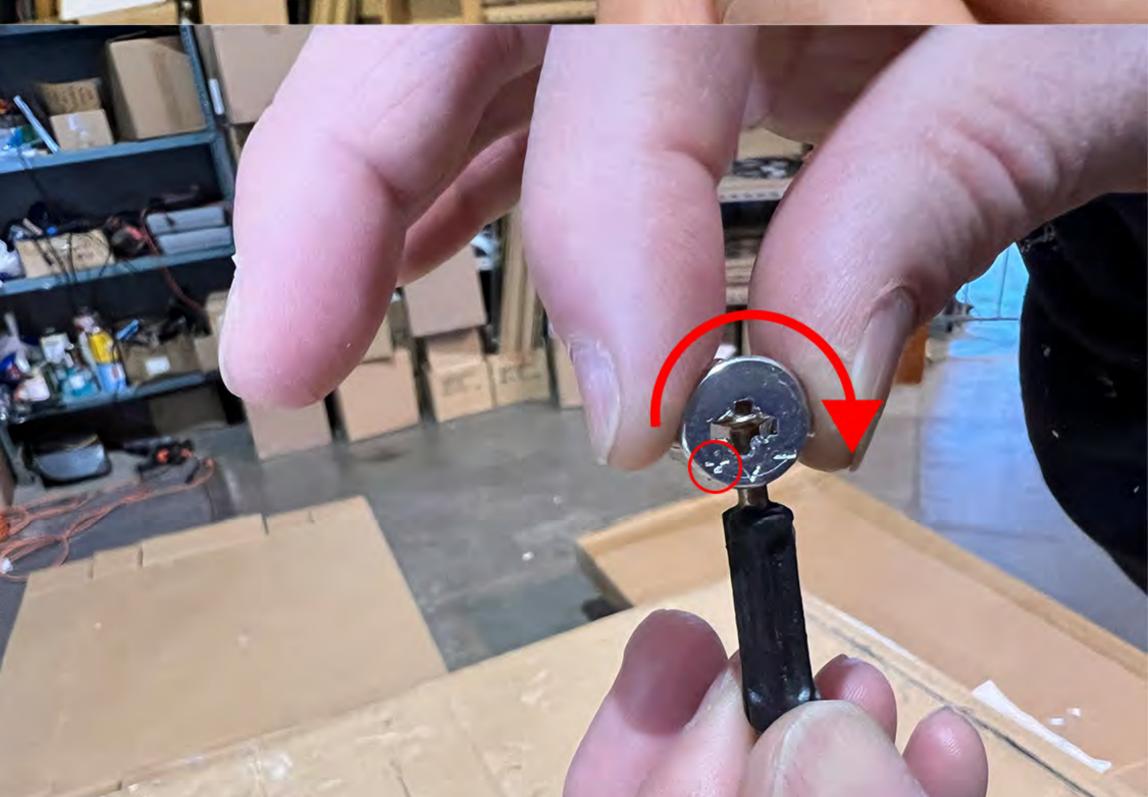
Instructions for using eccentric bolts:



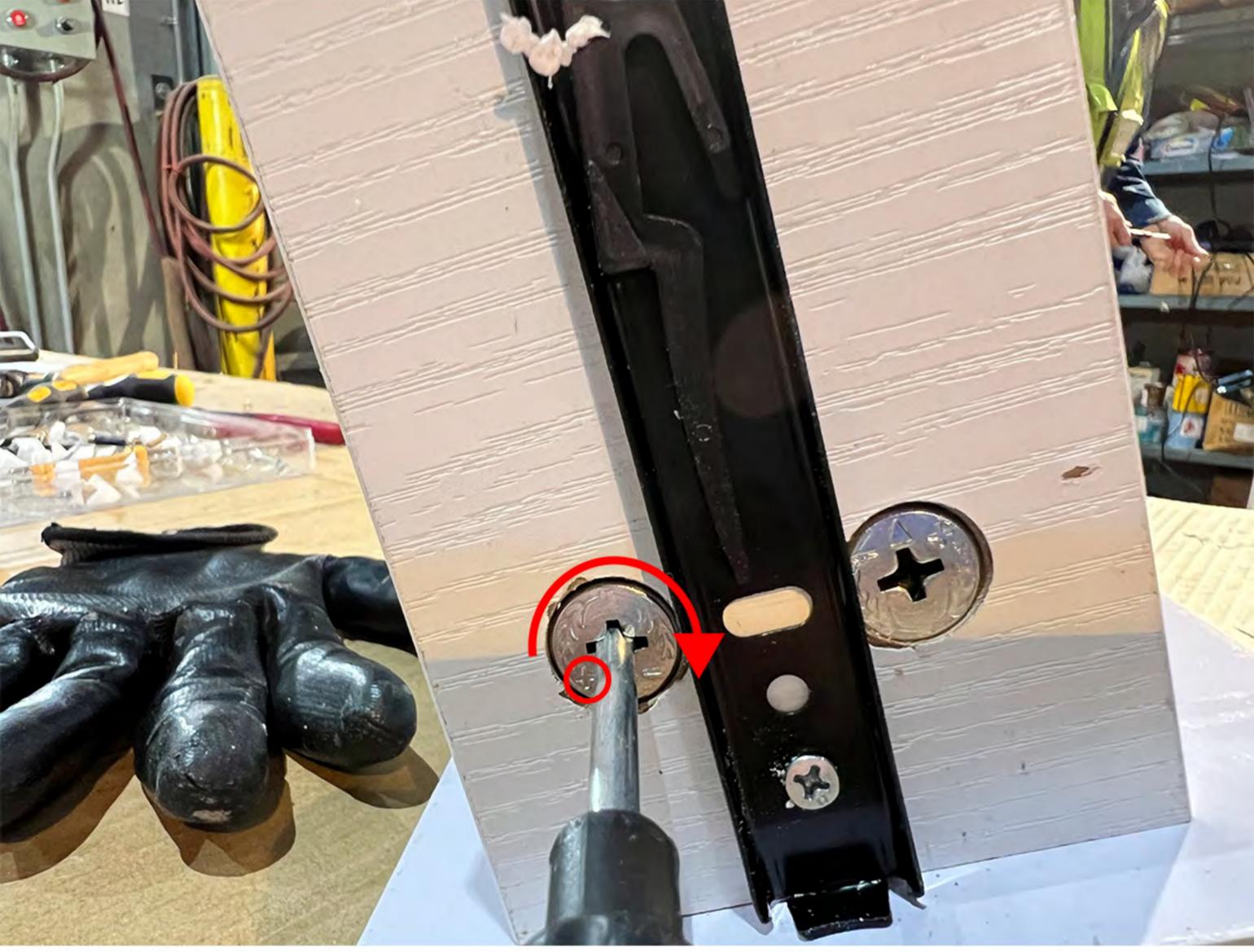
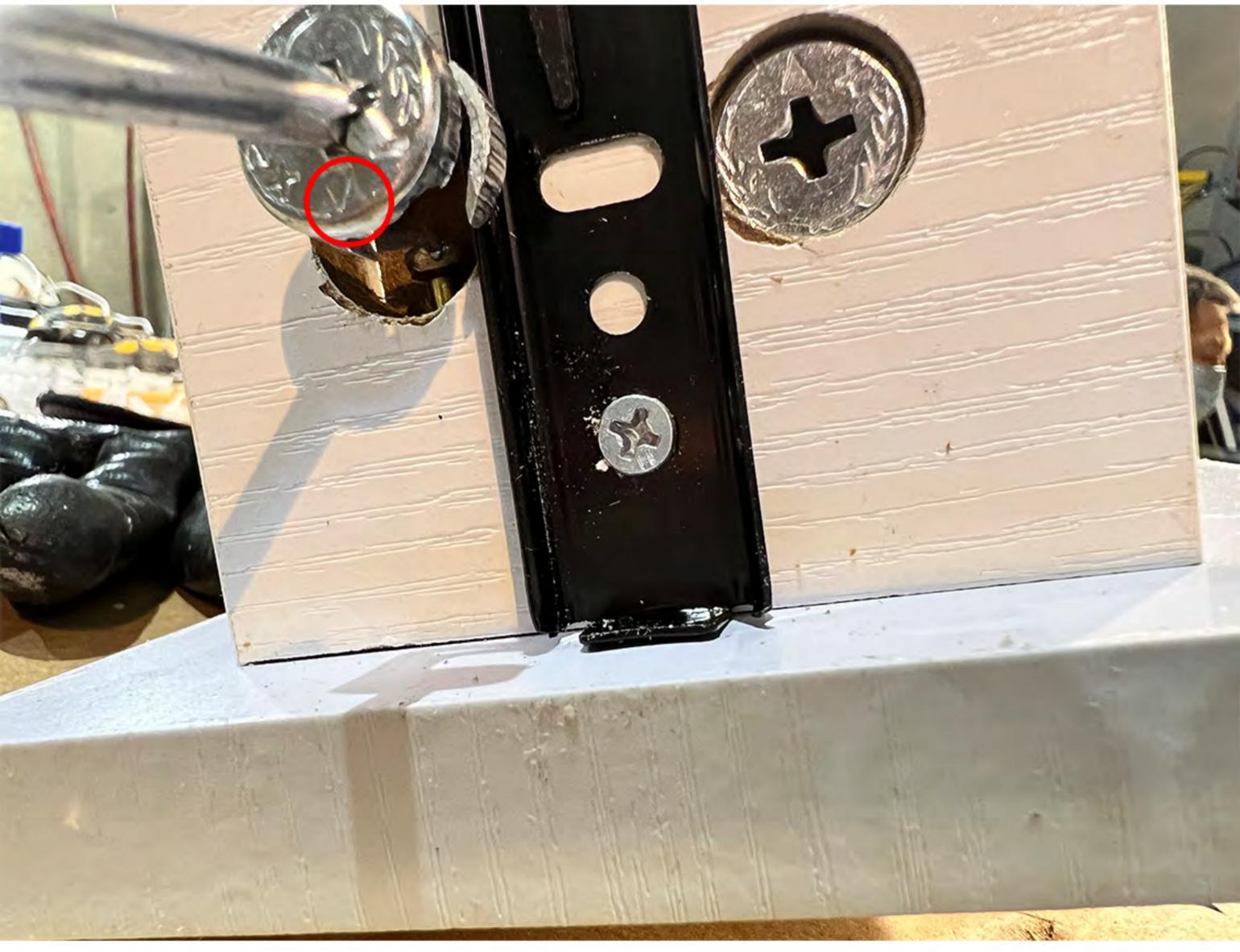
The arrow on the eccentric bolt indicates the position to align with the eccentric cam



According to the plus sign on the eccentric bolt, rotate it clockwise until it can no longer turn. Caution: **DO NOT** overtighten to avoid damaging the bolt. Once you feel resistance, it's locked, and you can stop turning.

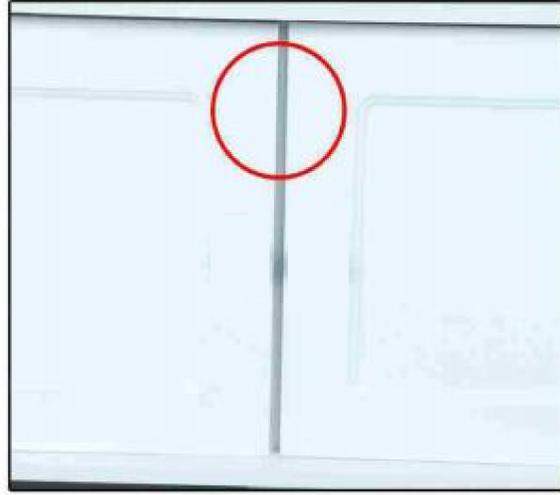


Example



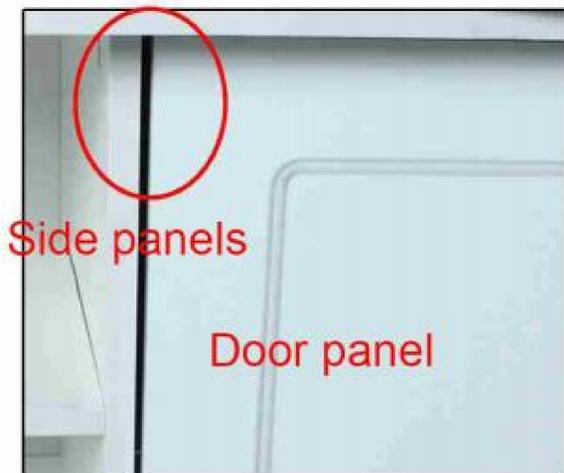
Door Panel Adjustment

Door gap is too big



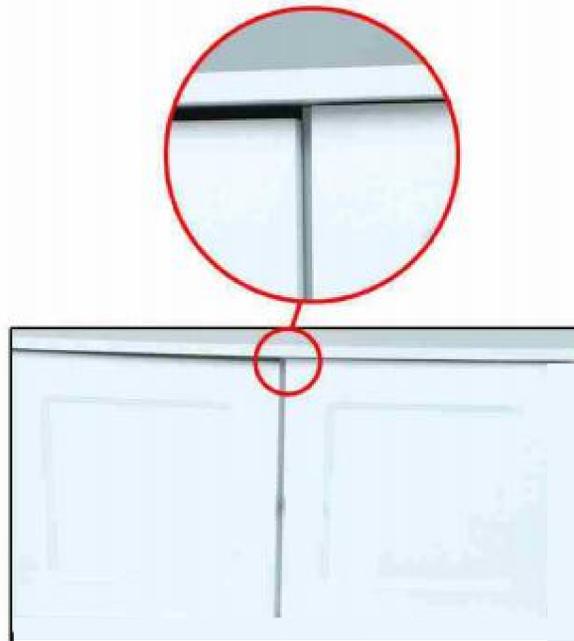
As shown in the picture, the screw that the screwdriver points to is used to adjust the door panel to move left and right, and turning it clockwise is to adjust the door panel to move toward the center.

The gap between the door panel and the side panel is too large



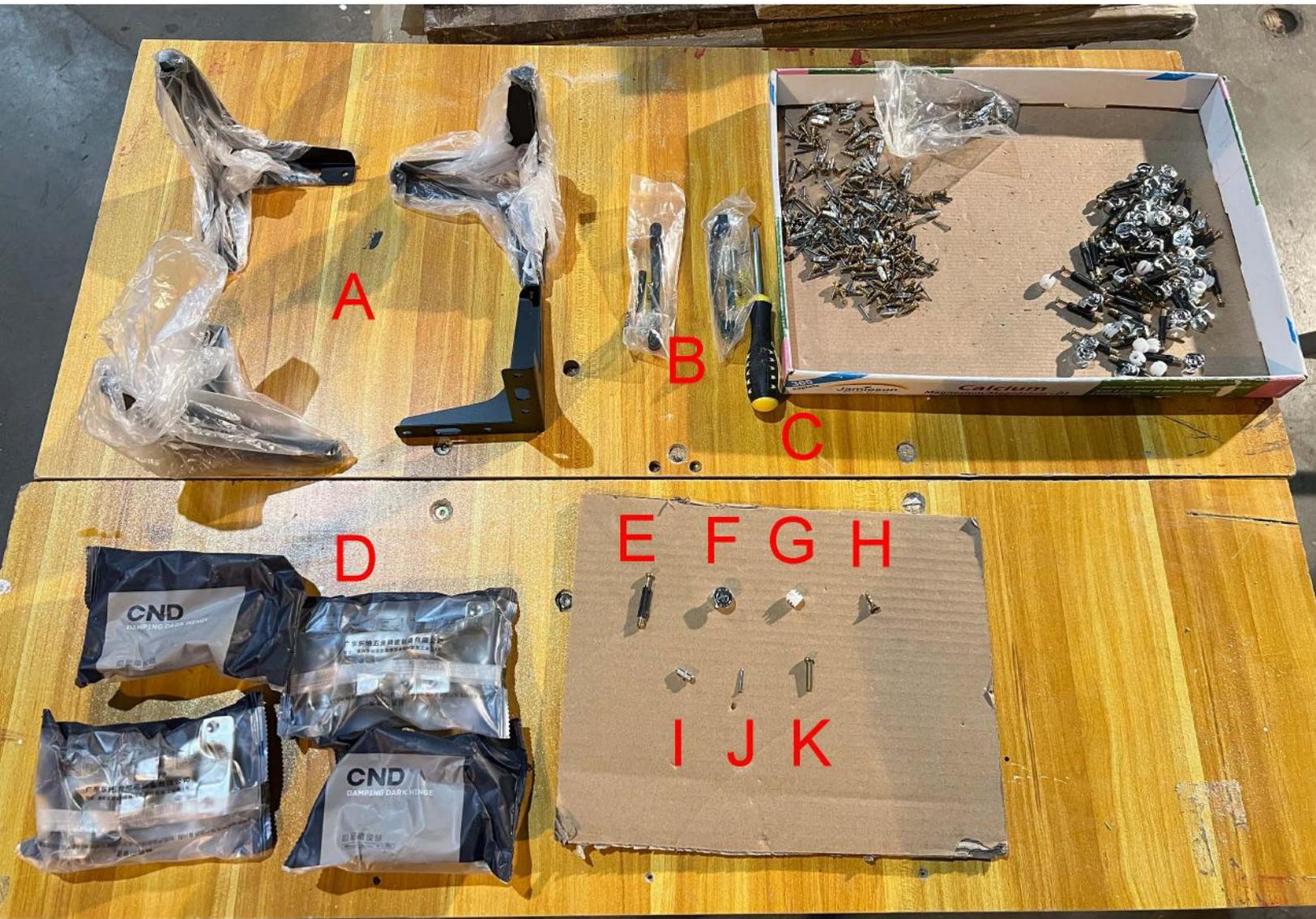
As shown in the figure, loosen the screw that the screwdriver points to, push the door panel in or pull it out, and then tighten it to solve the above problem.

Uneven door panel



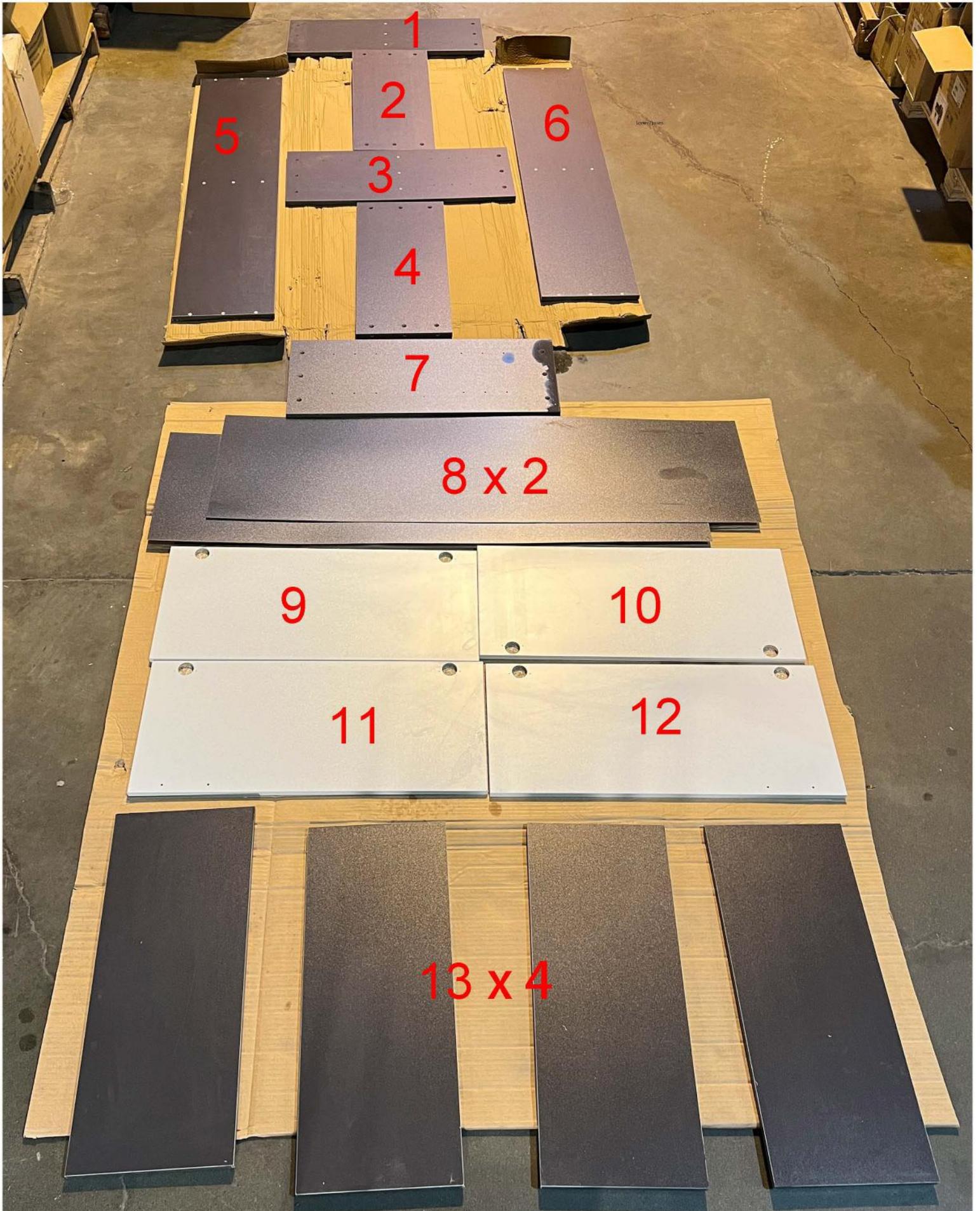
As shown in the figure, loosen the screw that the screwdriver points to, push the lower door panel and hinge upward, and then tighten the screw. Push the upper door panel and hinge downward, and then tighten the screw.

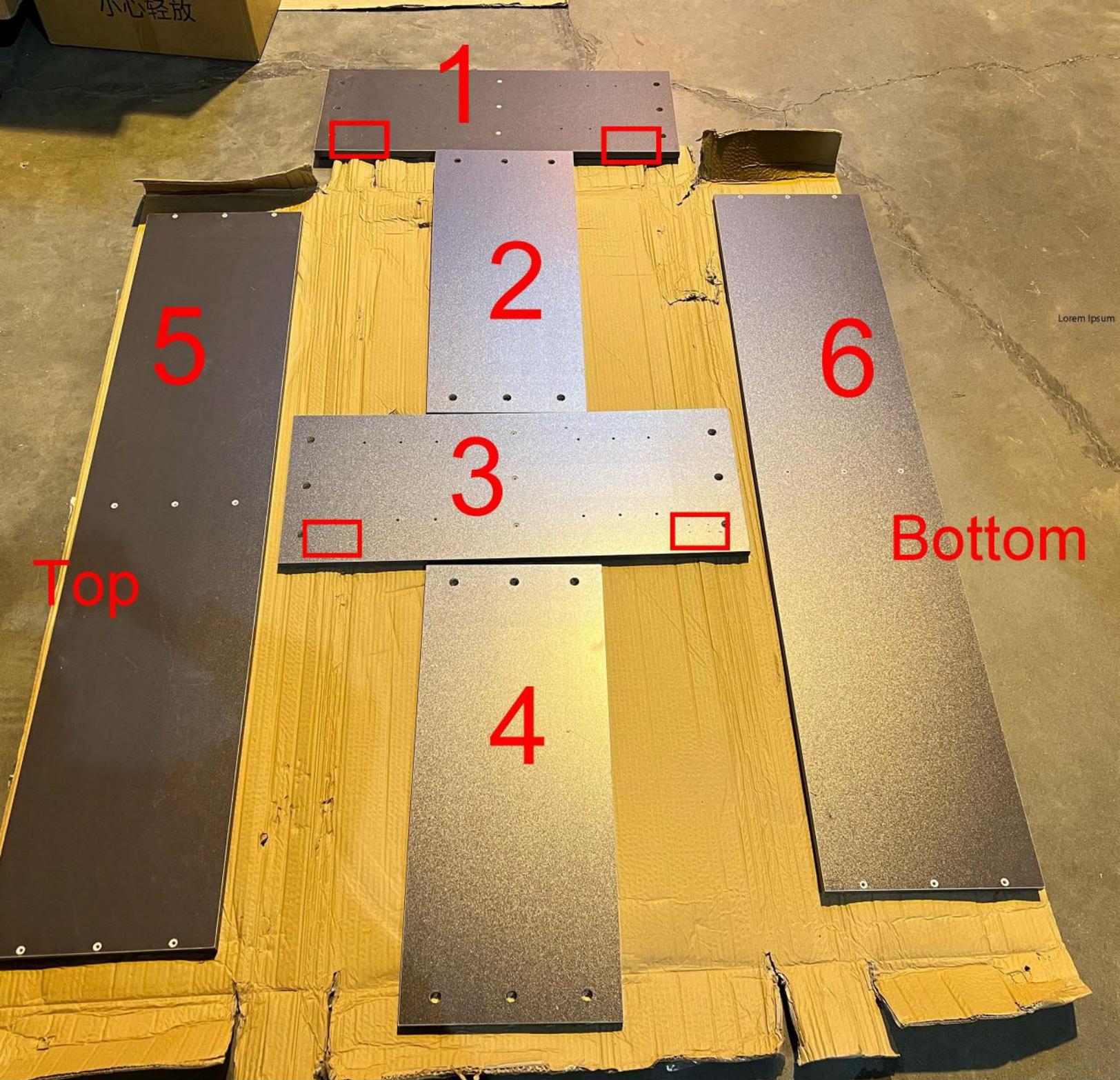
Hardware List



Please be sure to use a manual screwdriver and refrain from using an electric drill.

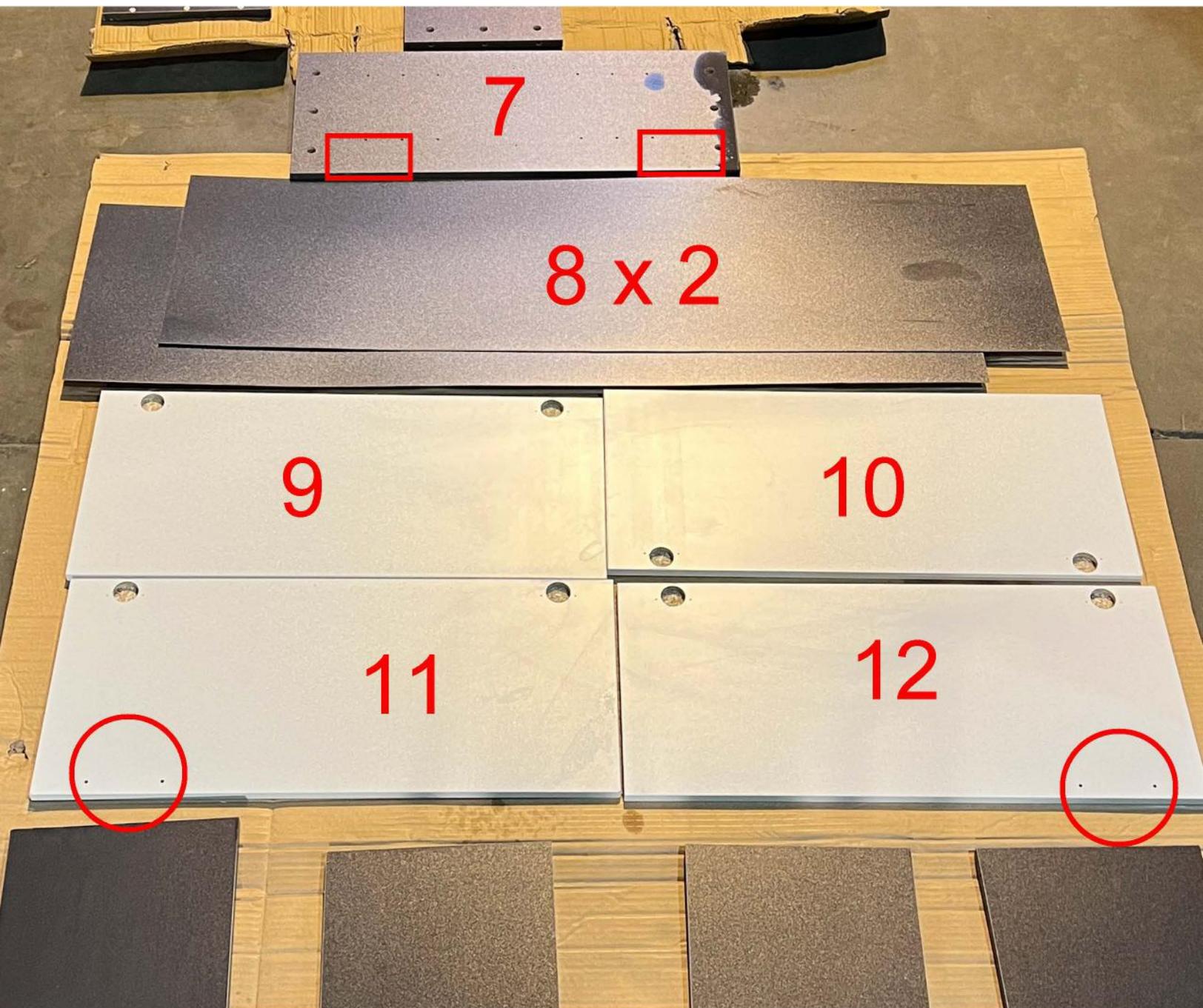
Panel List



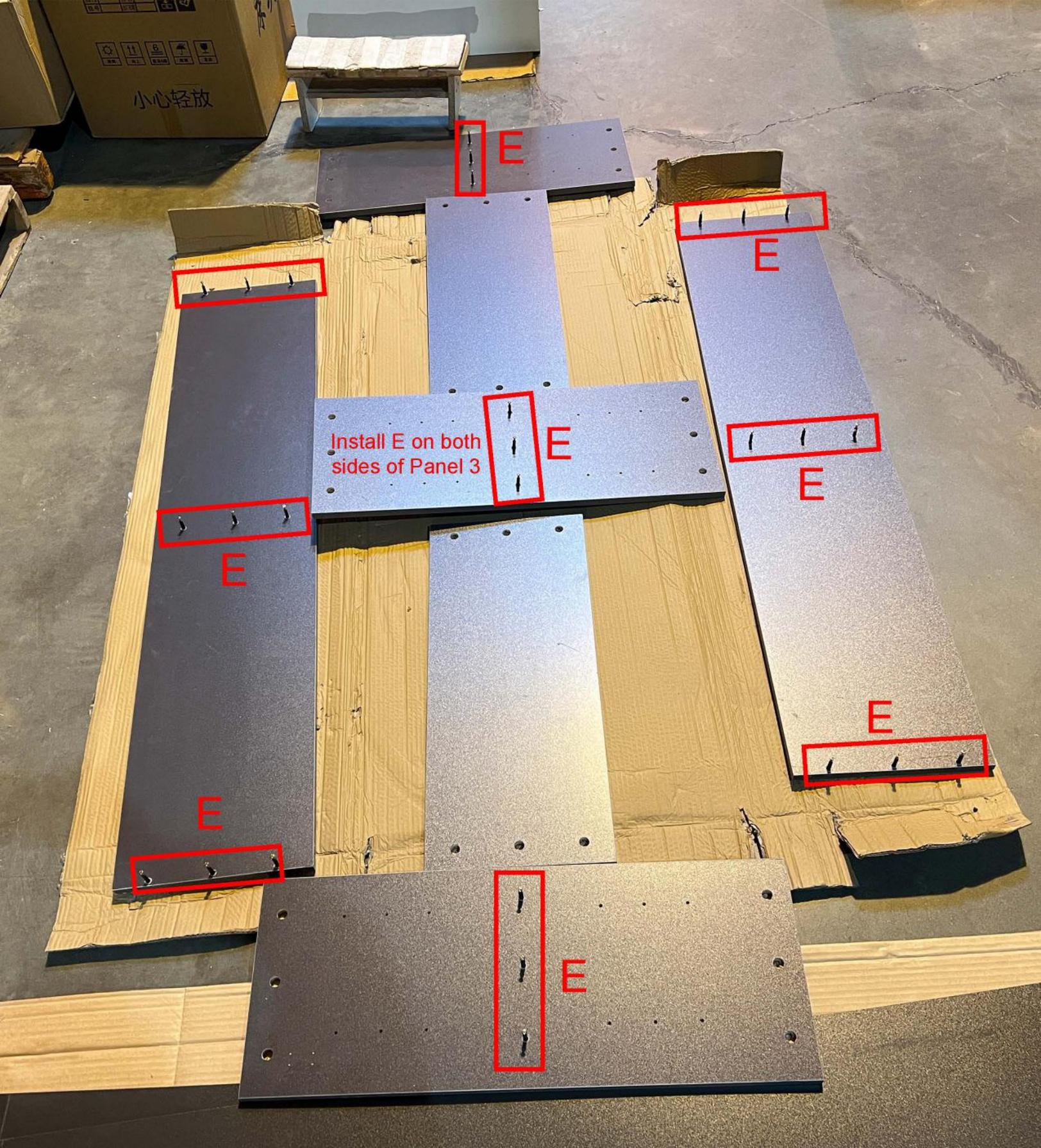


Pay attention to the pre-drilled holes on the panels and ensure correct positioning during assembly.

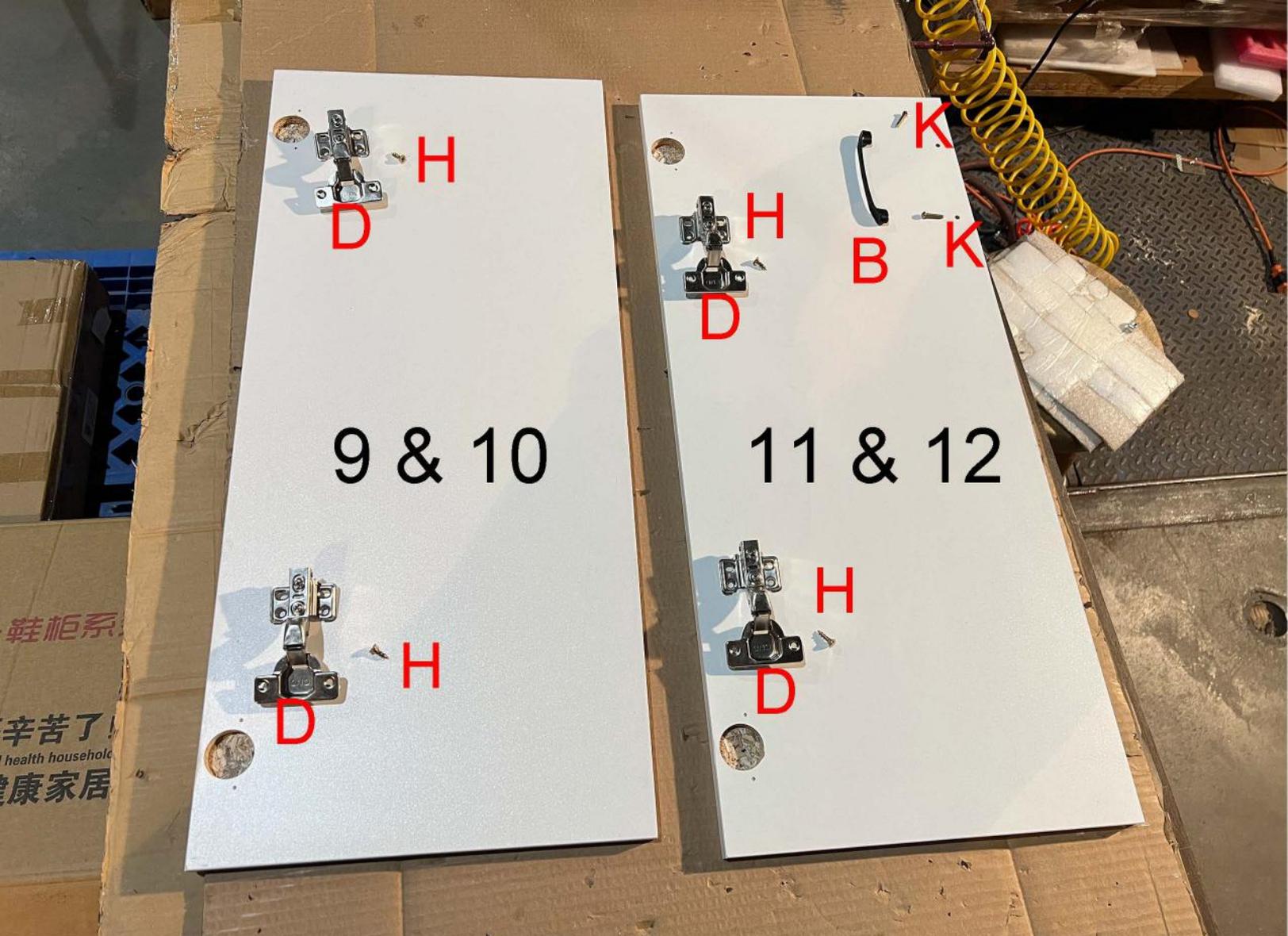
Panel List



Pay attention to the pre-drilled holes on the panels and ensure correct positioning during assembly.

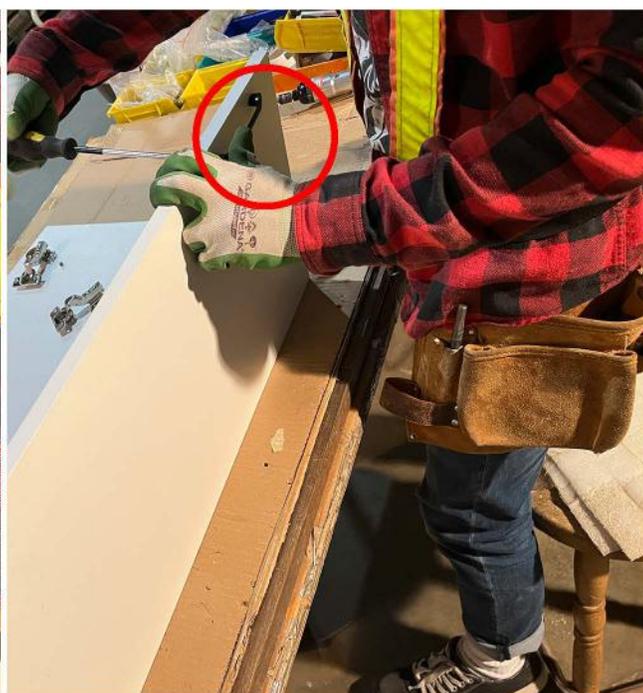


Tighten E into all white pre-installed inserts. Do not overtighten—stop once resistance is felt and the fitting is secure without looseness. Ensure vertical installation as much as possible.



Attach D to Panels 9 – 12 using H.
Panels 11 and 12, also attach B using K

Install B on the outer-facing side.

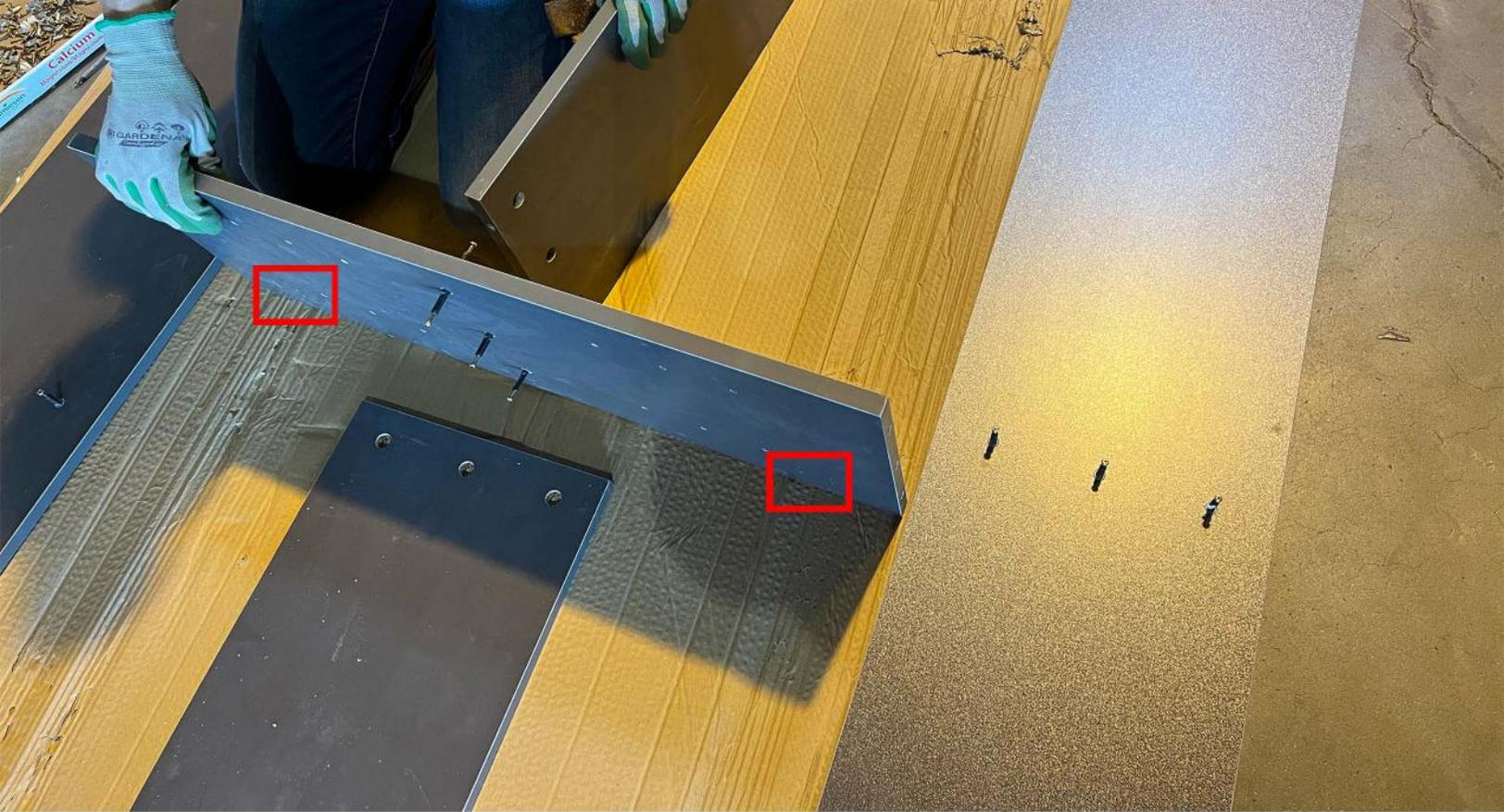




Attach D to Panels 9 – 12 using H.
Panels 11 and 12, also attach B using K



It is recommended not to fully tighten part H at this stage—lightly fasten it first, and fully tighten it at the final step.



When connecting the panels, make sure the side with the small pre-drilled holes is facing down.

The connected panels should form a flat, even surface. If any unevenness or misalignment occurs, rotate or flip the panels to locate the correct positioning.



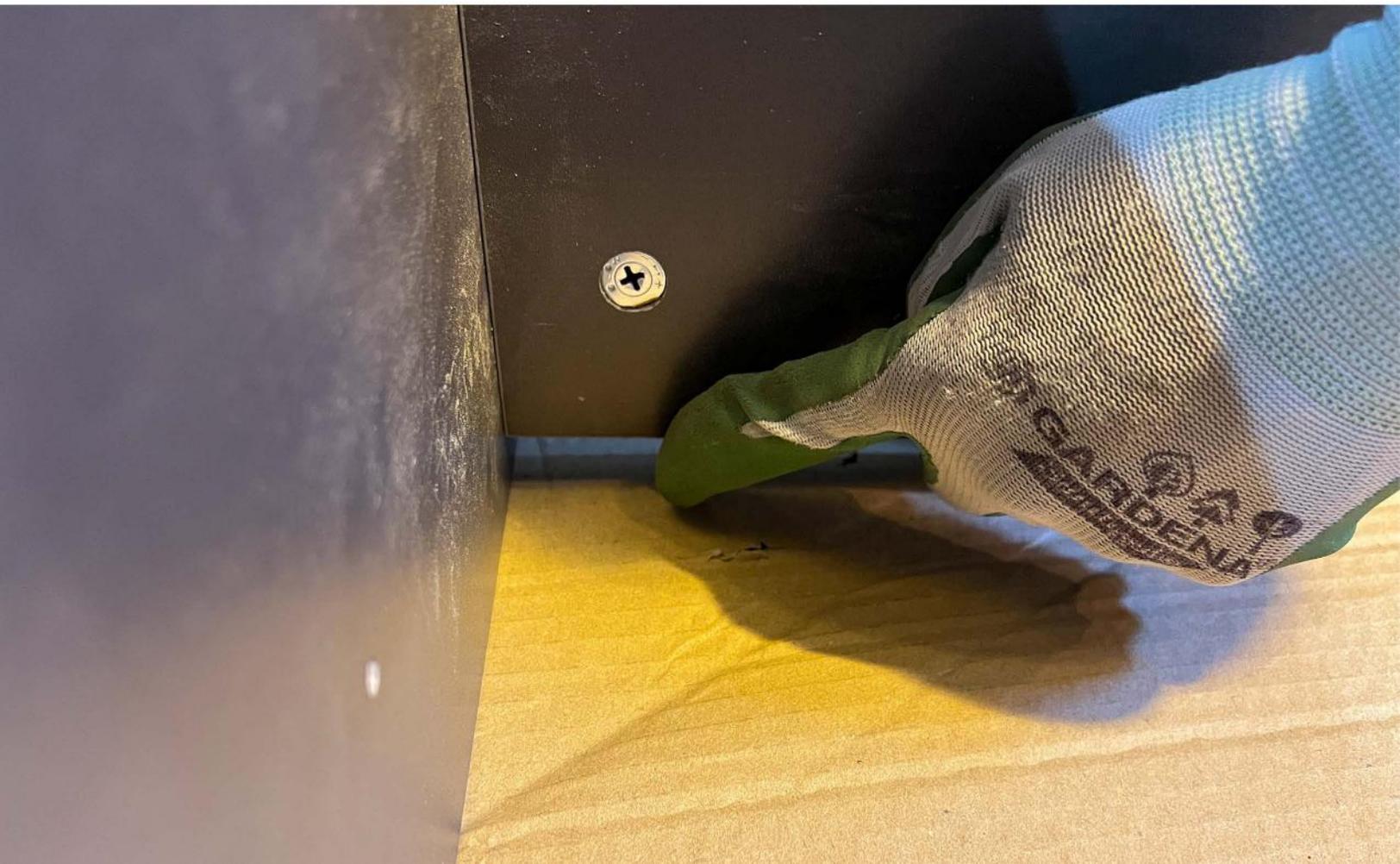


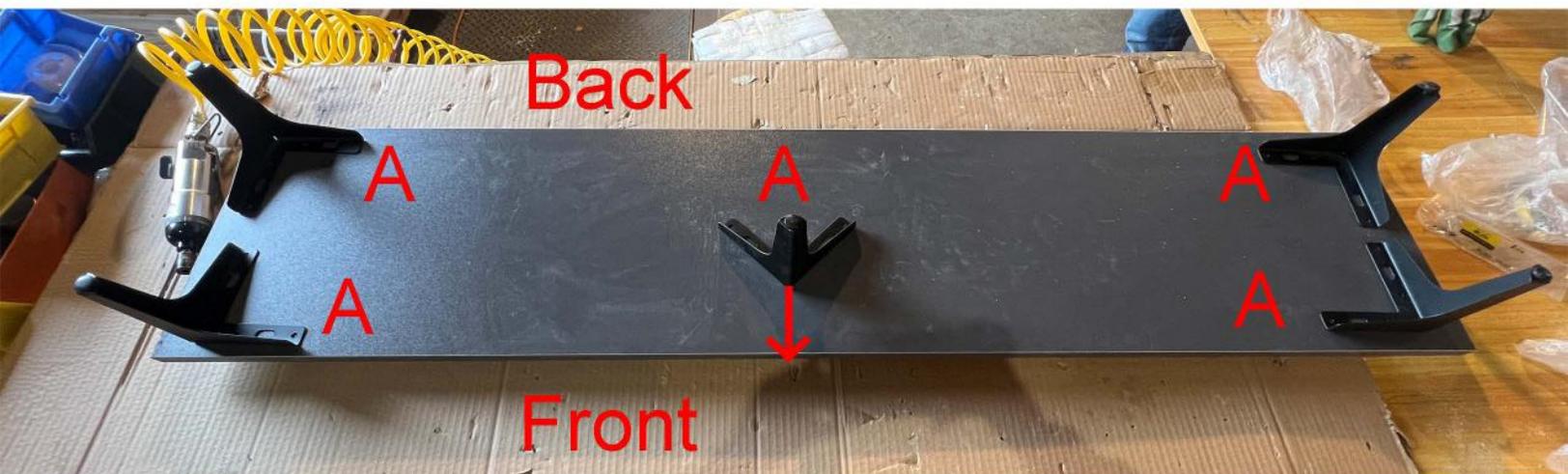
Secure part F into the large pre-drilled holes.
Refer to the "Instructions for Using Eccentric Bolts" for detailed guidance.





Inspect the bottom for gaps. If none are visible, verify that all panels are oriented correctly.

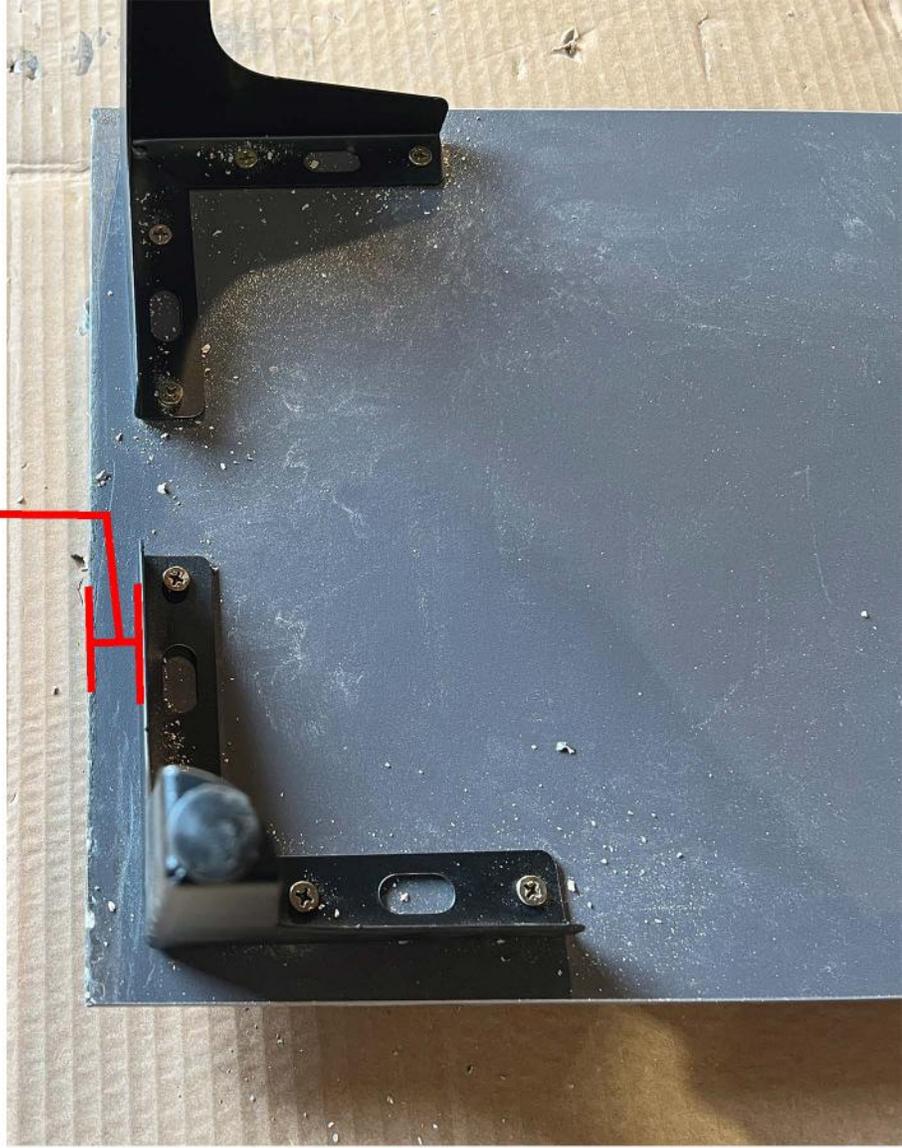


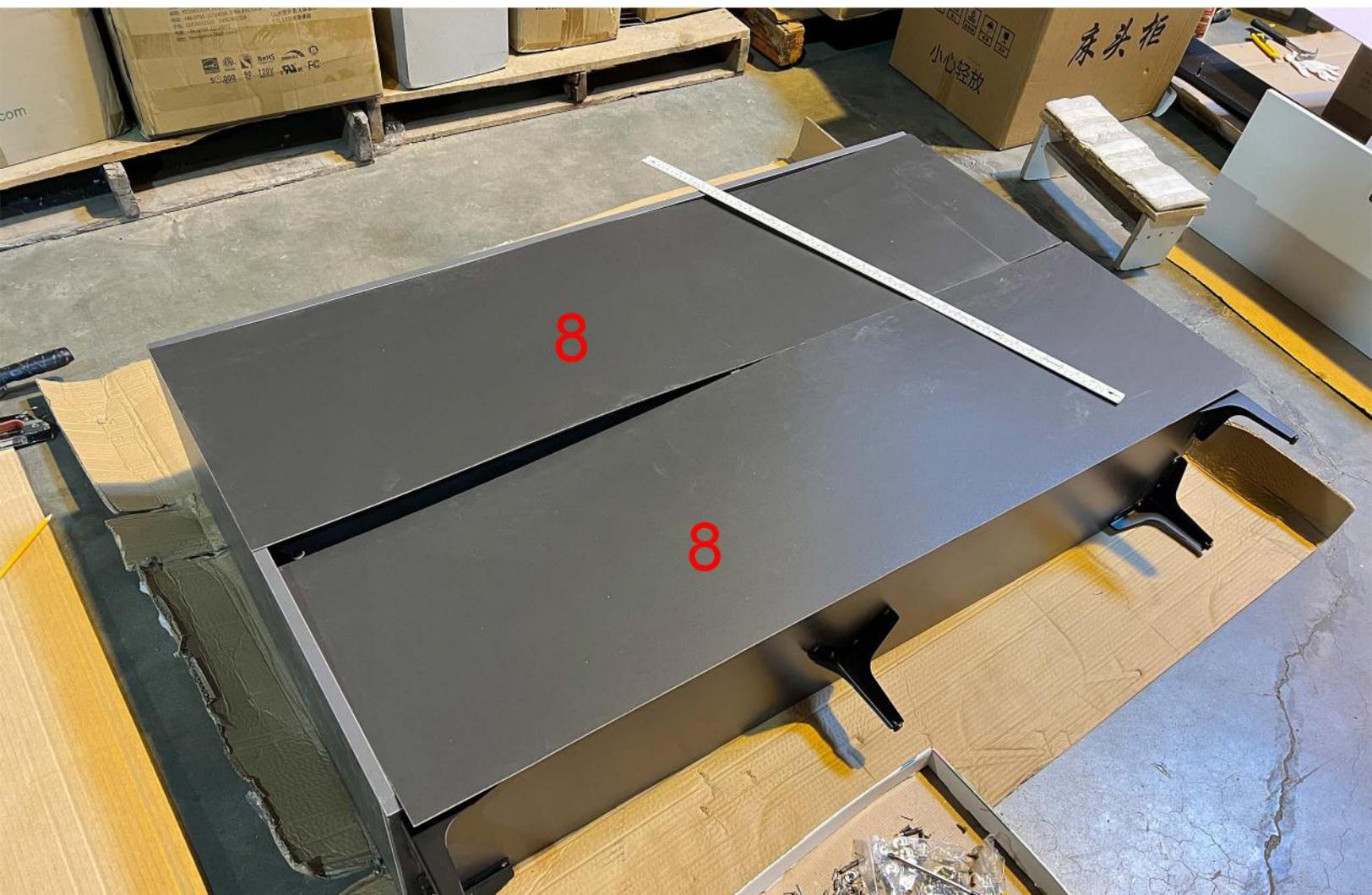


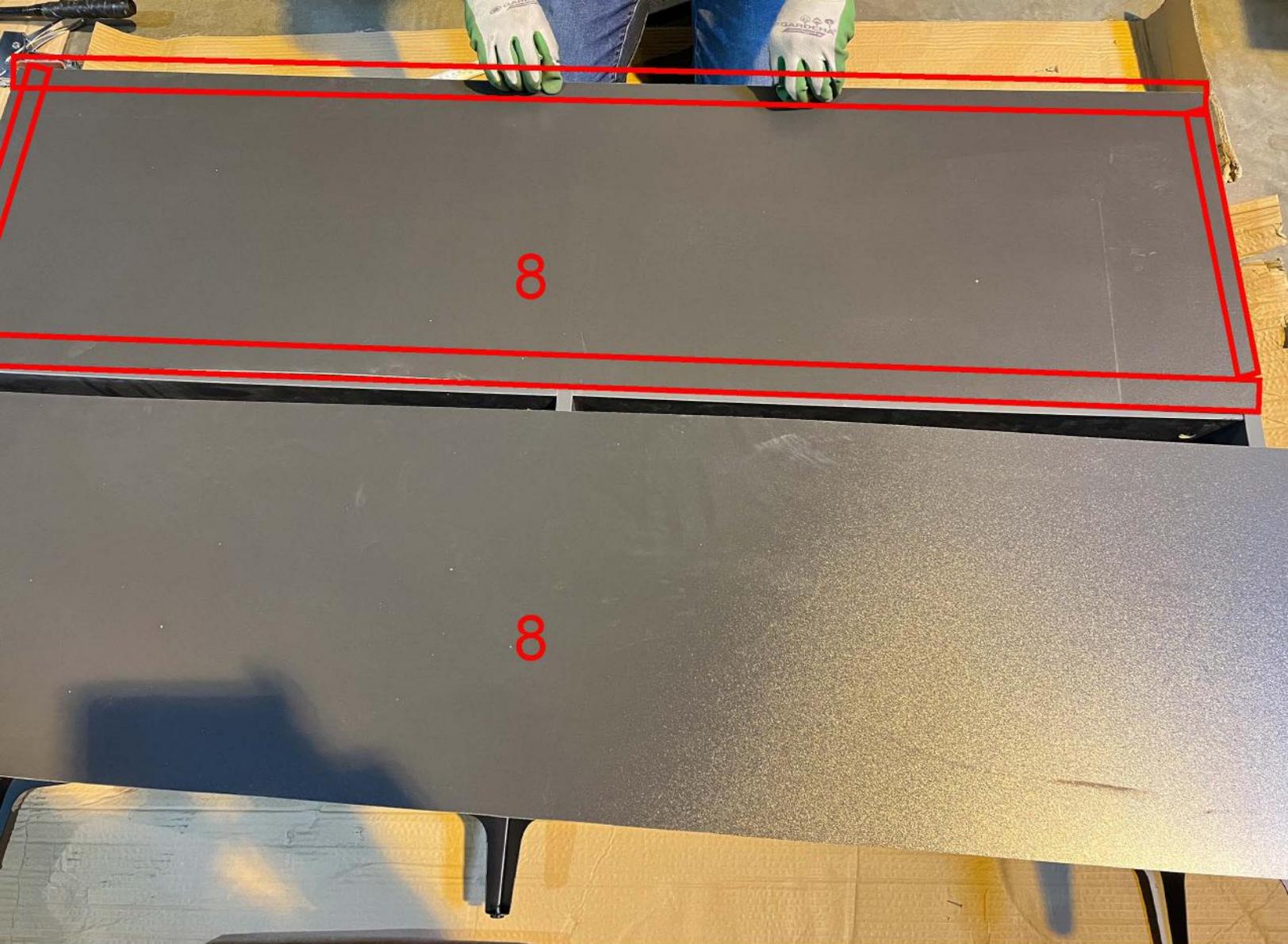
Little Tip: The 120 cm and 140 cm versions include A x 5. Slightly adjusting the center leg toward the front (cabinet doors) can help improve stability and reduce the risk of forward tipping.

1/2"

Leave about a 0.5-inch gap between each leg and the edge of the panel.

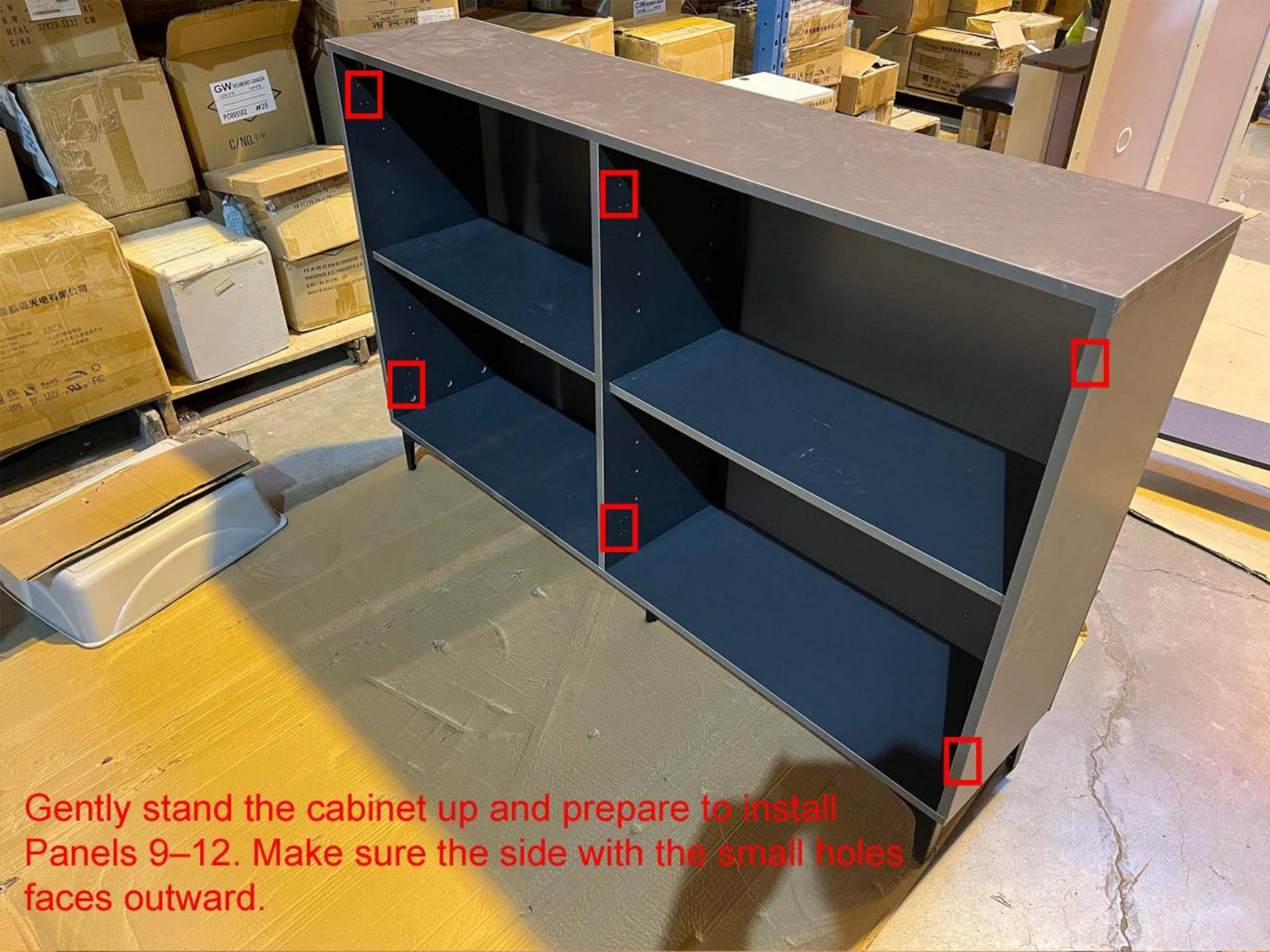






Place 8 (the back panel) in the correct position, fully covering the back side of the cabinet. Make sure to leave enough space along the edges for proper fastening. 8 x 2 should be installed using the same procedure.





Gently stand the cabinet up and prepare to install Panels 9–12. Make sure the side with the small holes faces outward.





Gently stand the cabinet up and prepare to install Panels 9–12. Make sure the side with the small holes faces outward.





Line up the four holes on the hinge with the nearby holes on the side panel and attach it using H. You can adjust the door's height slightly—aim for even spacing rather than following the pre-drilled holes exactly.

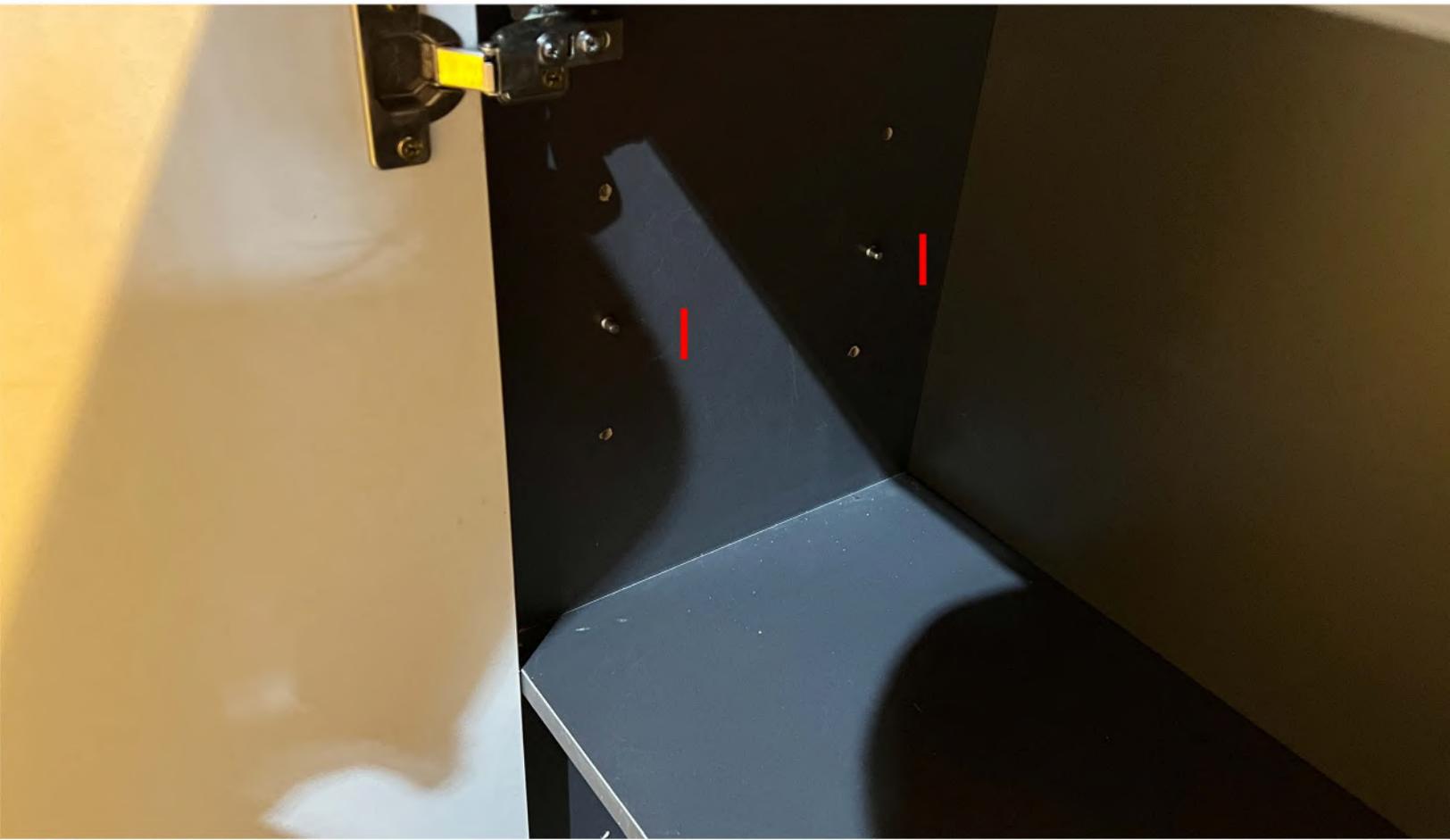




Repeat this step until all door panels are installed.



Install part 13 as needed. Insert part I into the matching pre-drilled hole on the appropriate side panel.





Place the shelves into position to complete the installation.



Installation
Complete